



ROTARY TABLES · PRECISION TECHNOLOGY · SOFTWARE

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Global network

Europe

– Austria
– Benelux
– Bosnia
– Bulgaria
– Croatia
– Czech Republic
– Denmark
– Estonia
– Finland
– France
– Germany
– Hungary
– Iceland
– Ireland
– Italy
– Kosovo

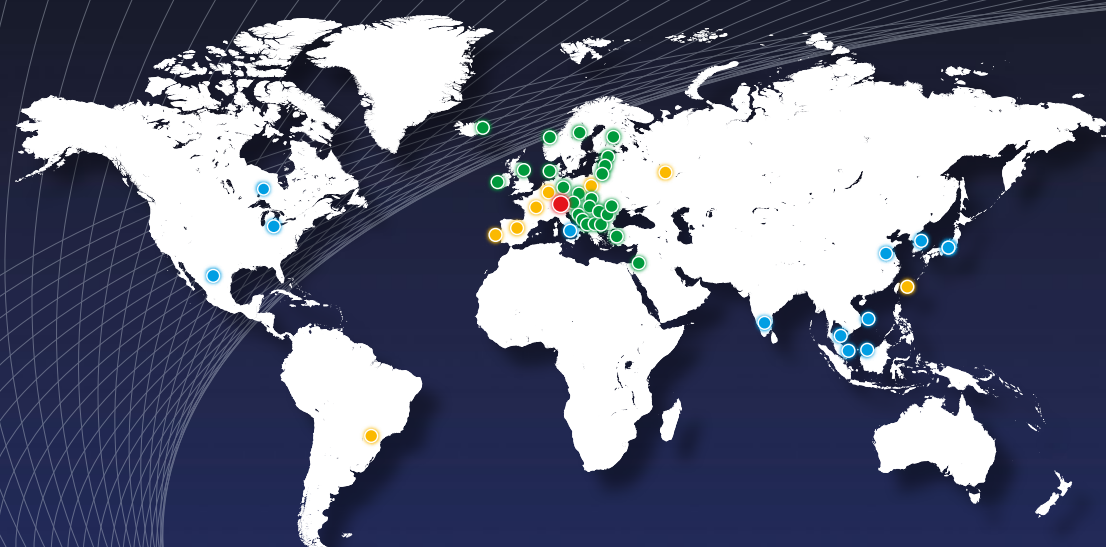
– Latvia
– Lithuania
– Macedonia
– Norway
– Poland
– Portugal
– Romania
– Russia
– Serbia
– Slovakia
– Slovenia
– Spain
– Sweden
– Turkey
– UK

America

– Brazil
– Canada
– Mexico
– USA

Asia

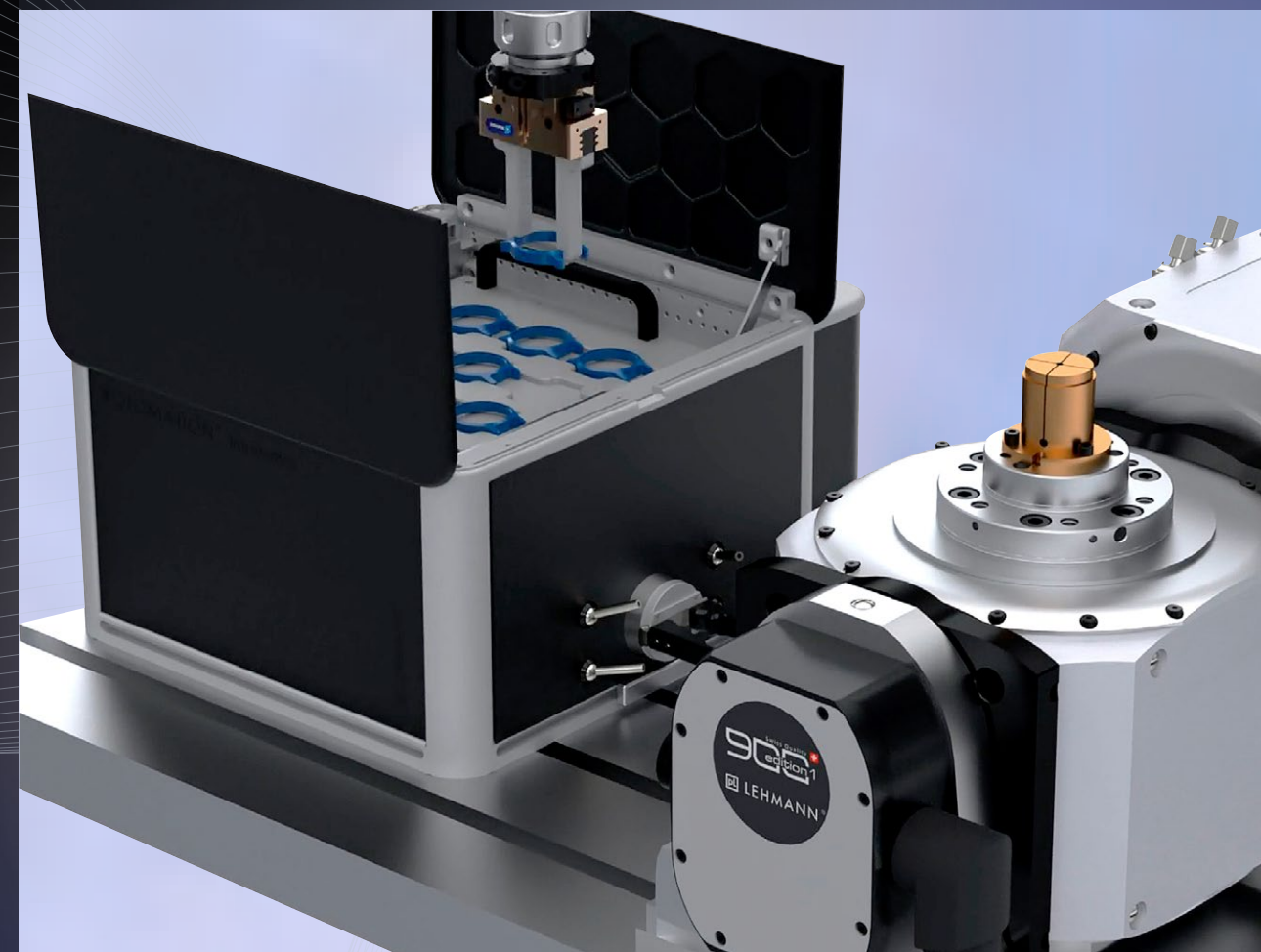
– China
– India
– Israel
– Japan
– Malaysia
– Singapore
– South Korea
– Taiwan
– Thailand
– Vietnam



● Headquarters ● direct sales ● pL SOLUTIONS® partner ● value added reseller & partner
More information (address, telephone number...) at www.lehmann-rotary-tables.com

ROTOMATION®

Smart automation for unmanned complete machining



**Smart
Automation**

unmanned
production

2023

**RtB
transferBox**

05.2023 | EN

- Easy programming with machine CNC
- No door automation required
- No automation interface required
- No TÜV or CE conformity required
- No additional floor space required
- No barrier required

ROTOMATION *transferBox*

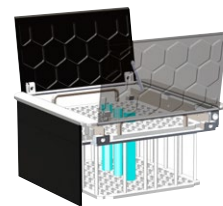
- Plug & play indoor automation
- For unmanned 6-side machining with integrated part changer
- Workpiece storage with quick-change system
- Installed/uninstalled on machine within minutes (with zero-point clamping)

Blow off finished workpiece

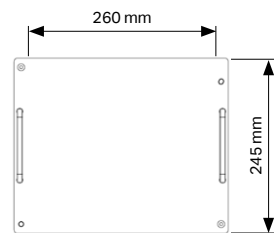
Ideal for existing and new vertical machining centers
Turn nighttime into production time
«From real-world applications – for real-world applications»

Deposit finished workpiece

TOP



Vertical bar holder



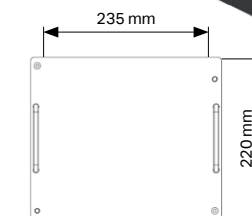
TOP workpiece carrier
Usable depth with standard height*: 94 mm
* Height increase, see below



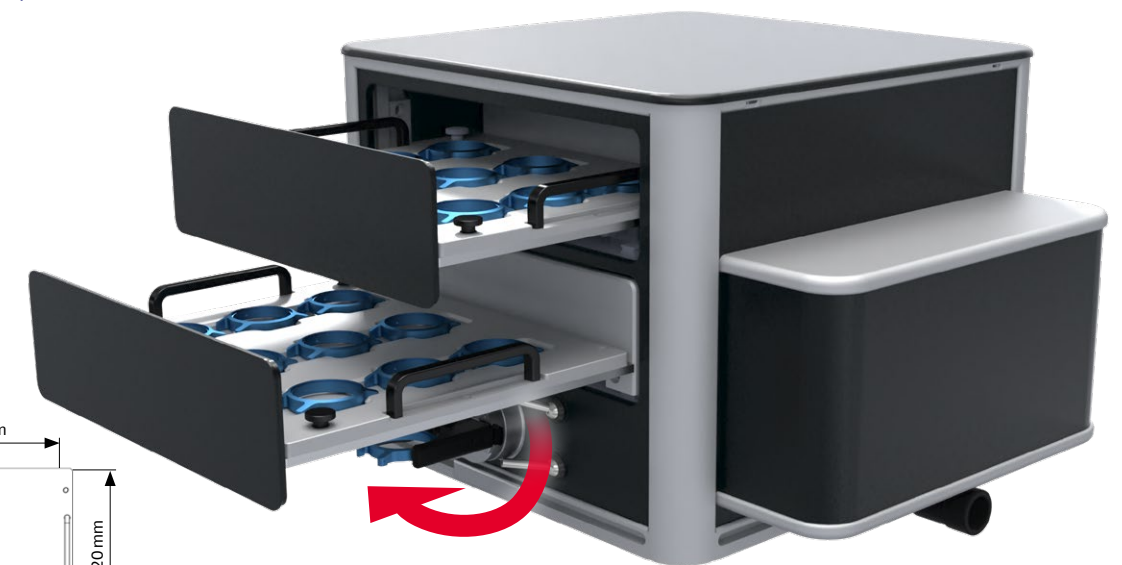
Part reverser for rear side machining

SLIDE

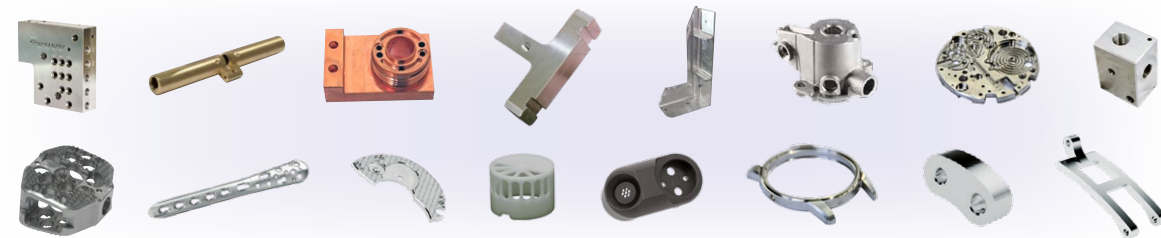
(here, SLIDE-2)



Workpiece carrier SLIDE
Usable height: max. 49 mm



Part reverser for rear side machining

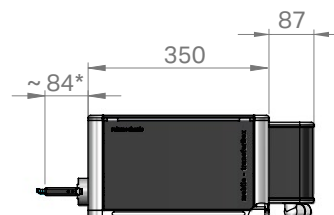
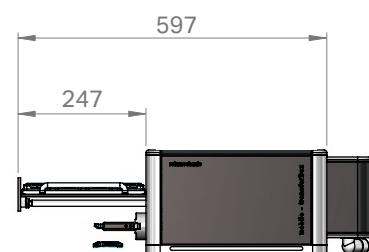


After just a few minutes ... produce!

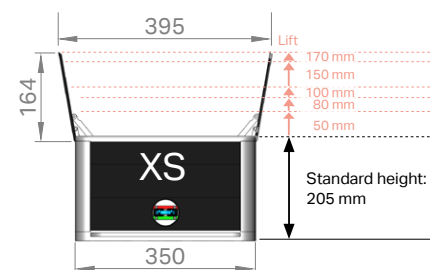
Position box and plug it in

Load workpieces

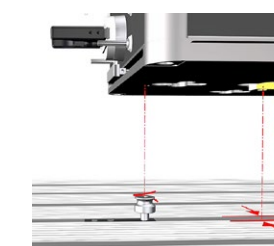
Start program



* Example



Zero-point positioning



Interesting expansion



4th axis, one spindle



4th/5th axis