

Invest in your productive future

LM Processes

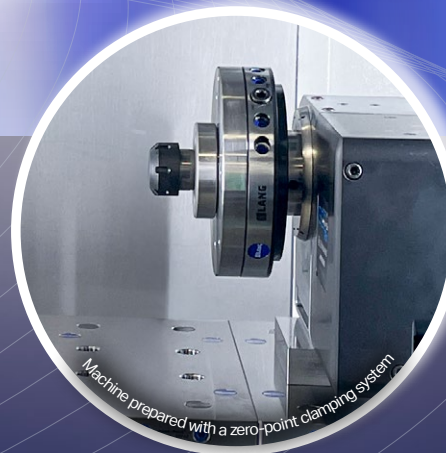
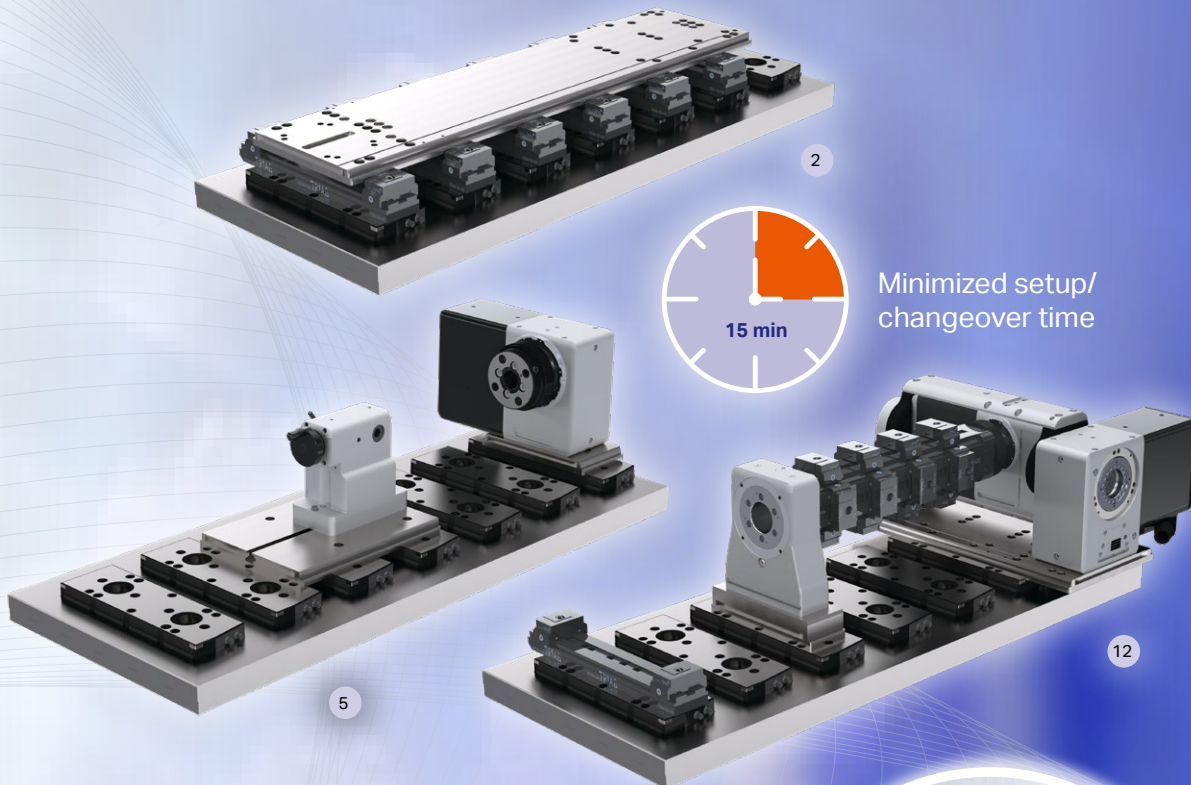
Zero point
for zero setup

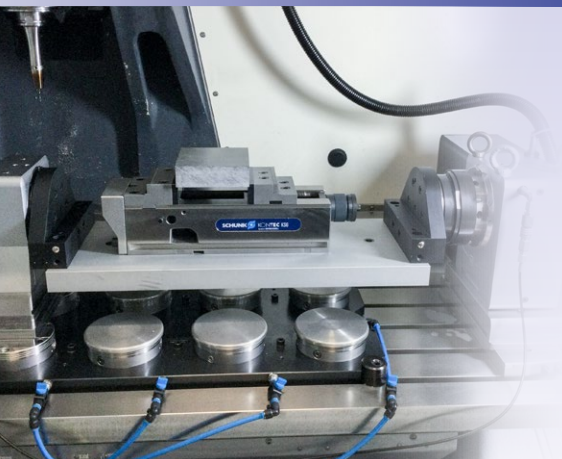
2024

quickFlex^{CL}

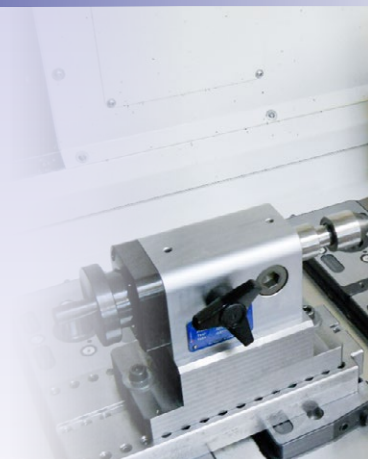
10/2024 | EN

Short-term –
customizable –
affordable





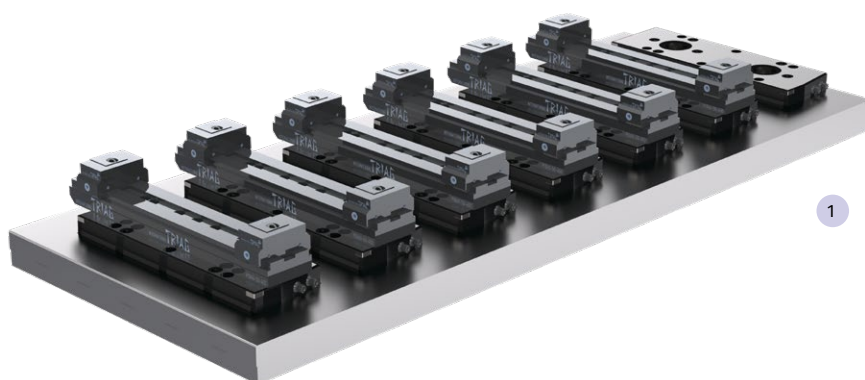
... and many other versions ...



From 3 t

Converted

MANY com
ONE o
Standar

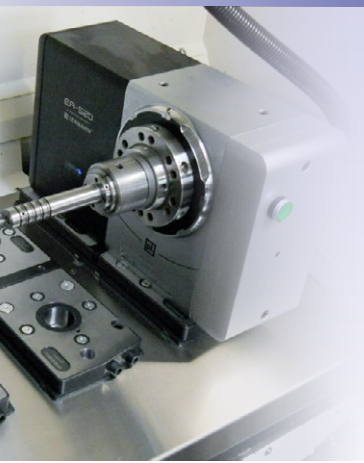


Minimized setup/
changeover time

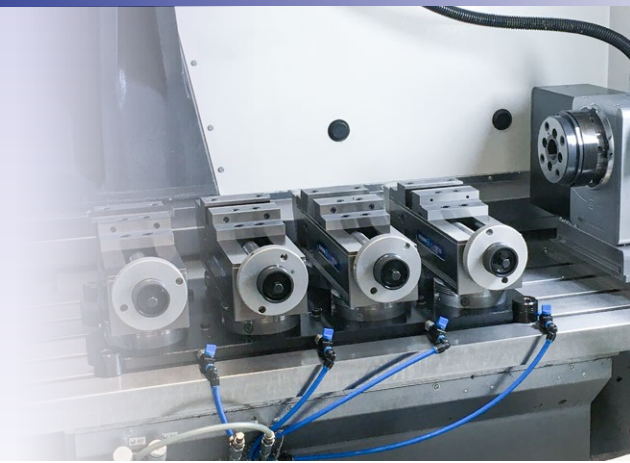


quick

quick co
flex rep



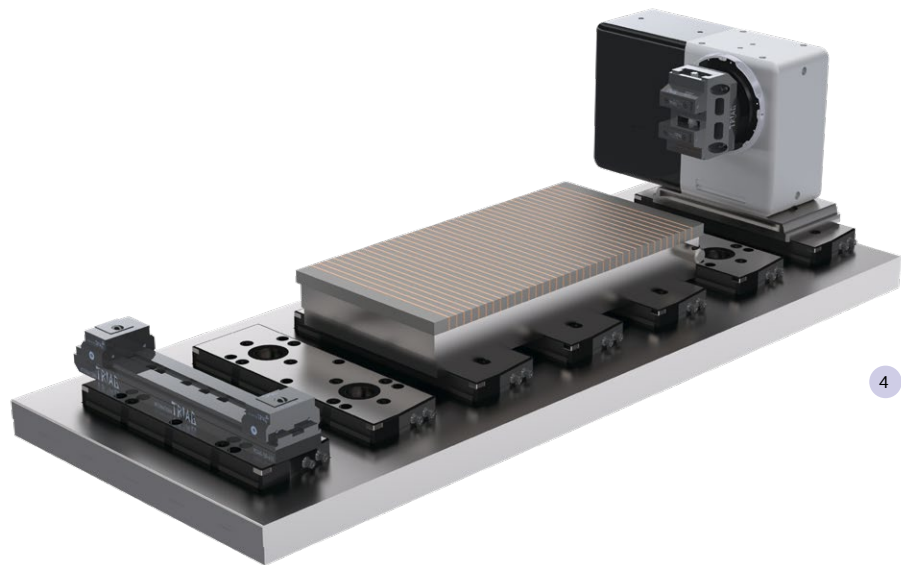
... e.g. YOUR solution!



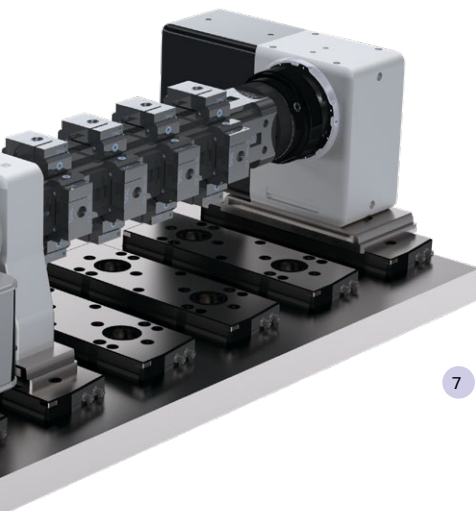
to 4 axes

to minutes.

configurations.
original.
and for pL.



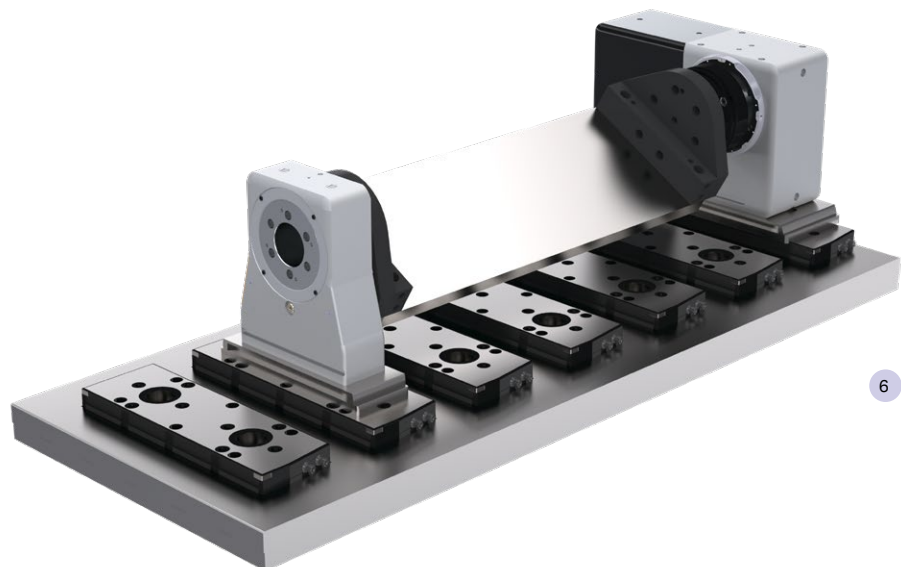
4



7



Minimized setup/
changeover time



6

kFlex[®]

converted
purpose



... and many other versions ...



8

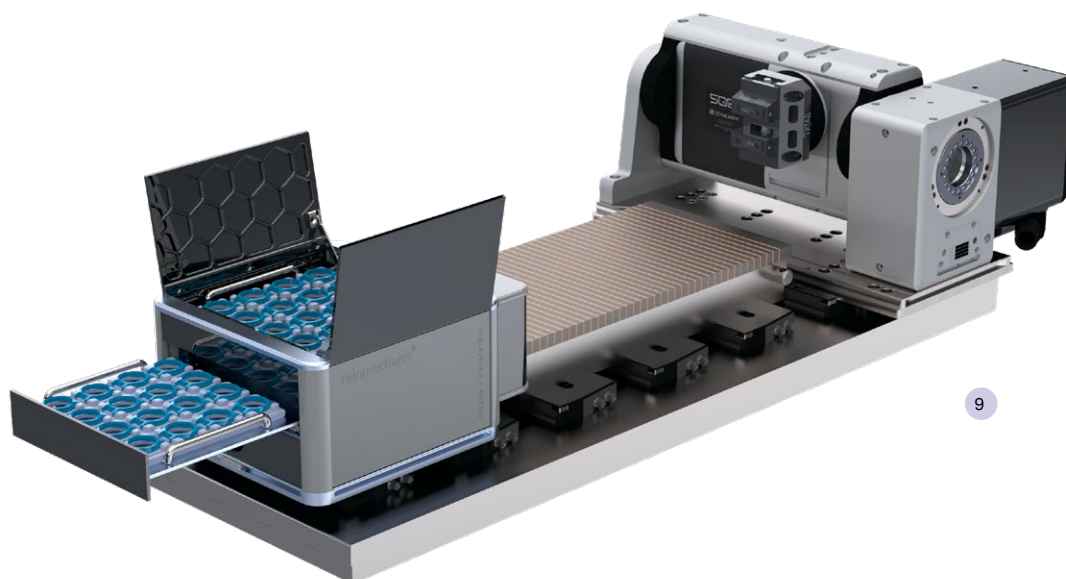
From 3 t
o
From 4 t

Minimized setup/
changeover time



Converted

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Standar



9

quick
quick co
flex rep

... e.g. YOUR solution!

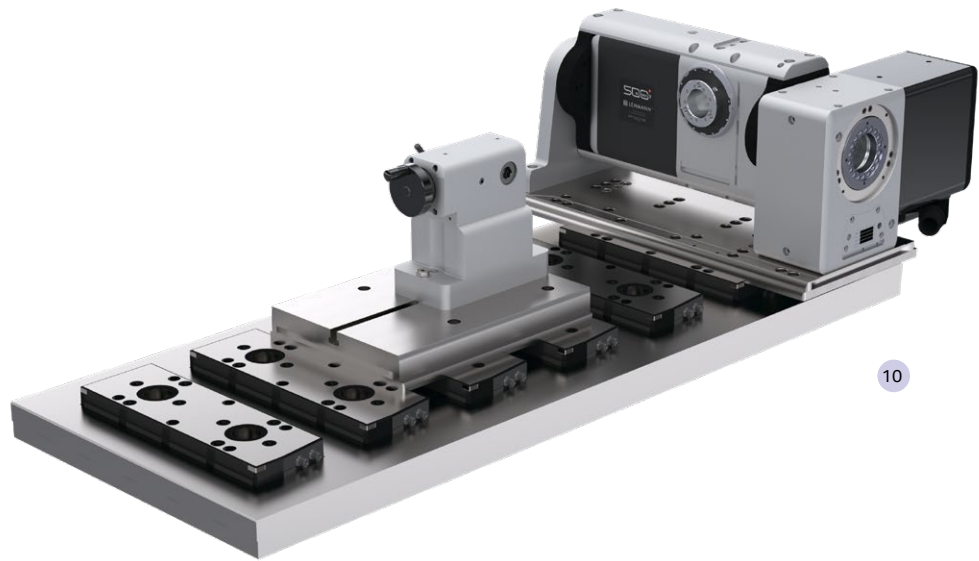
o 5 axes
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o 5 axes

to minutes.

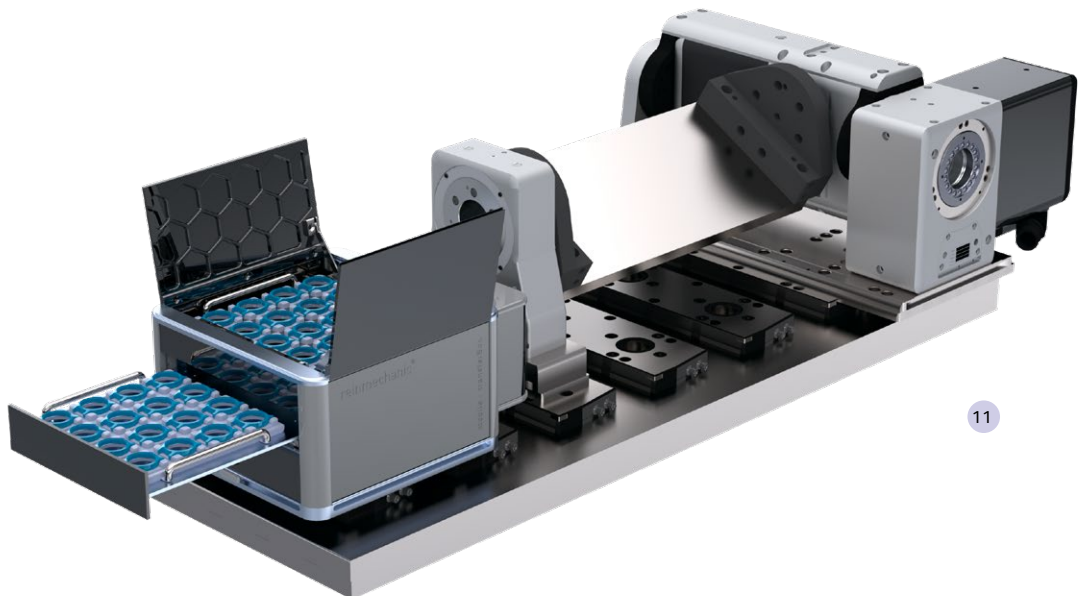
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xFlex®

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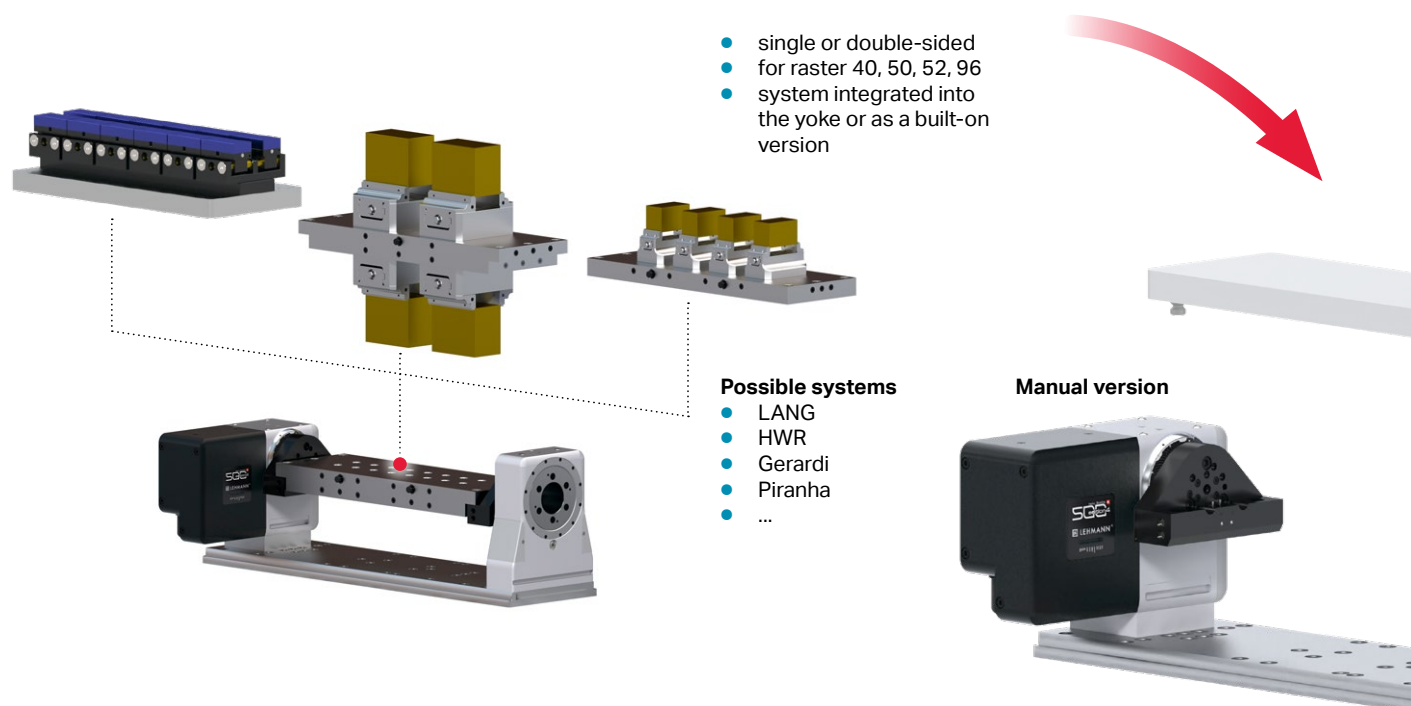


Minimized setup/
changeover time

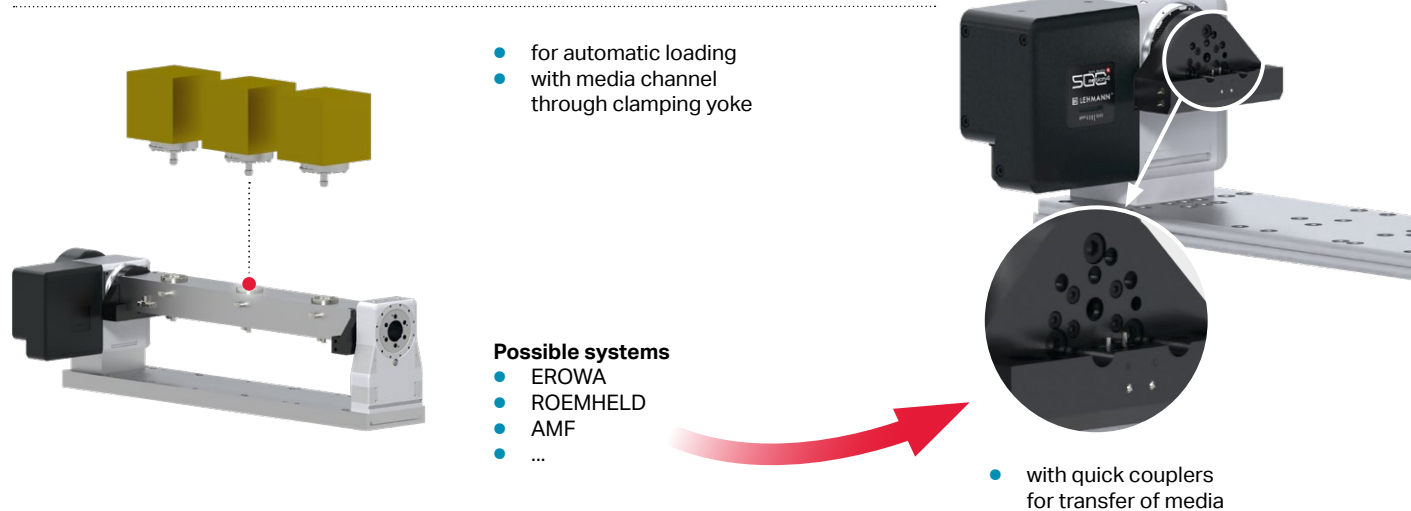


Potentials of clamping yokes with integrated or built-on zero point clamping system

Yoke with manual zero point clamping system

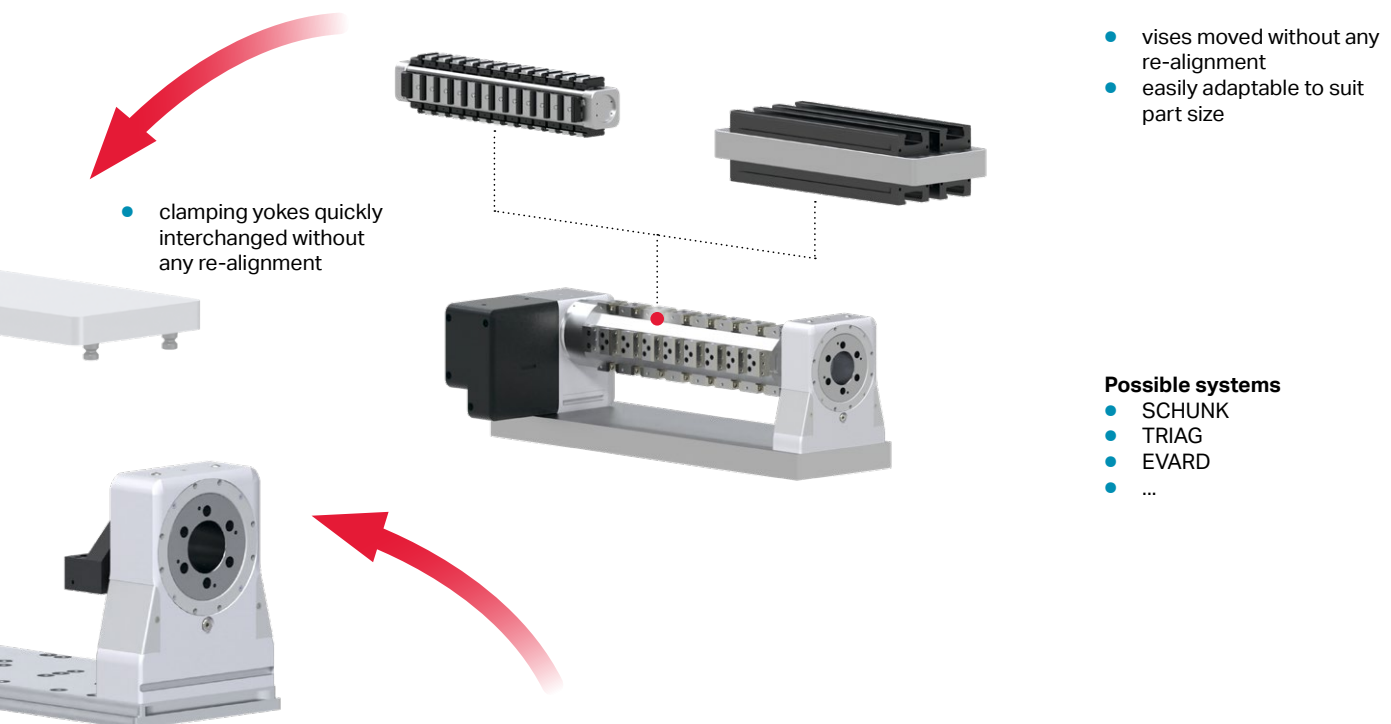


Yoke with automatic zero point clamping system



Clamping yokes with hole pattern for individual mounting of clamping tools or with a flexibly adjustable rail system

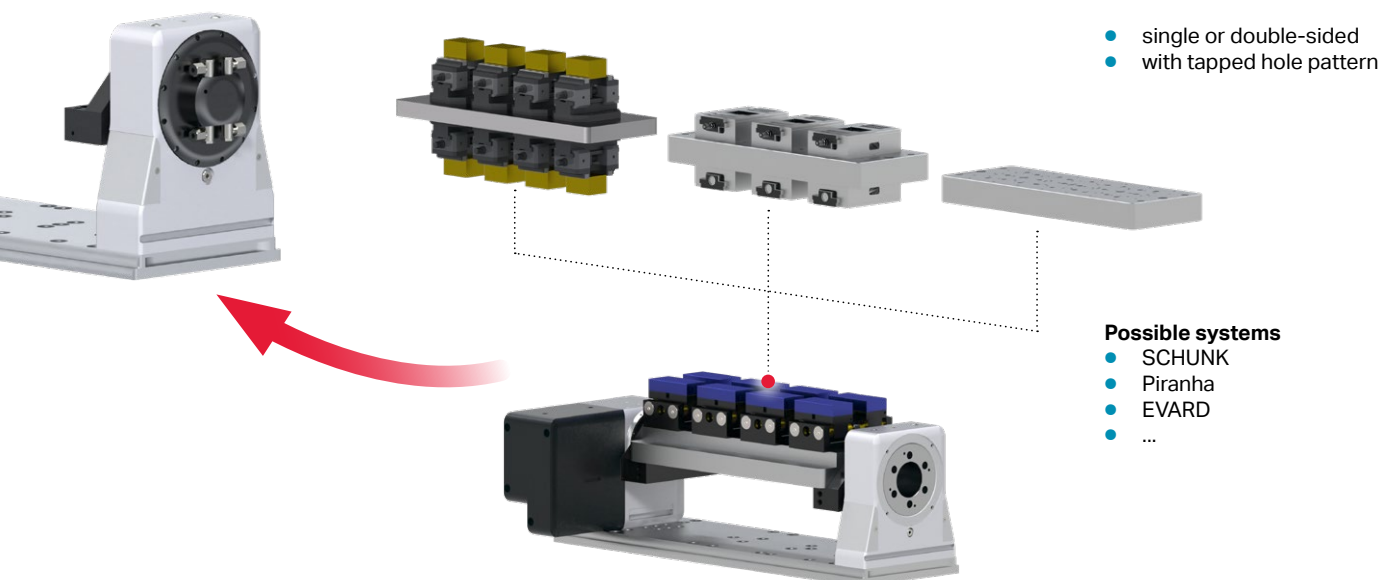
Yoke with rail system



Possible systems

- SCHUNK
- TRIAG
- EVARD
- ...

Yoke with bolted on clamping tools (manual or automatic)

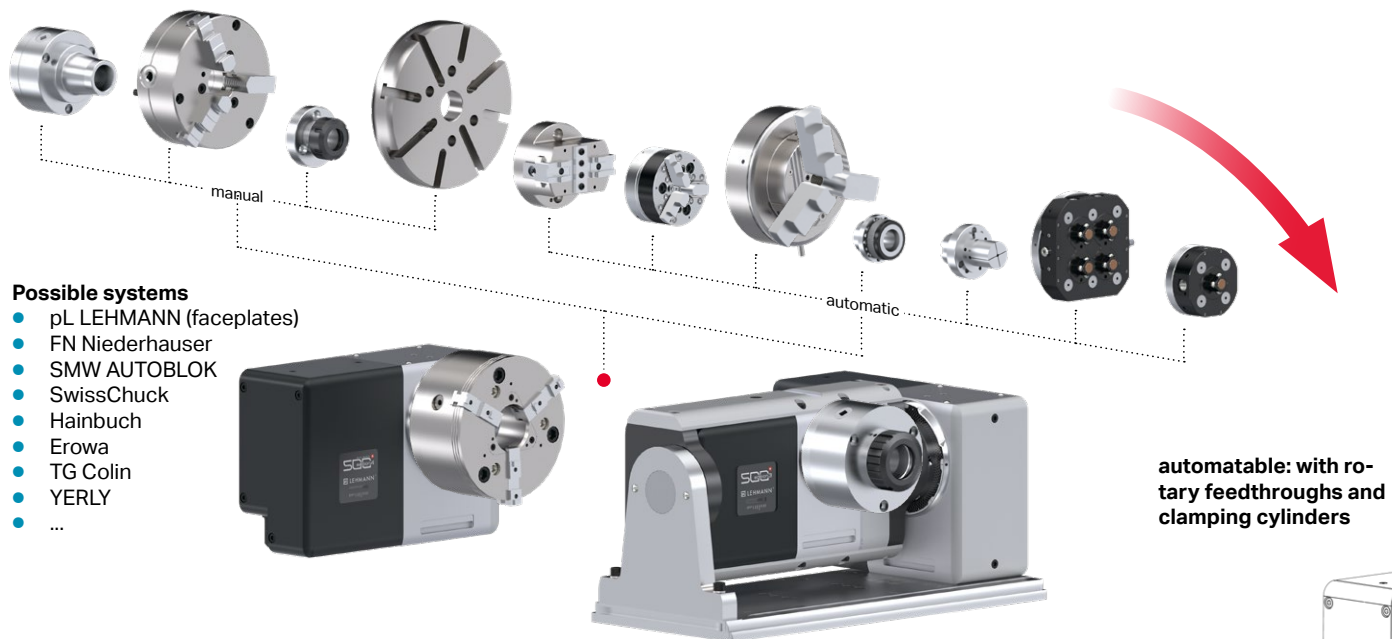


Possible systems

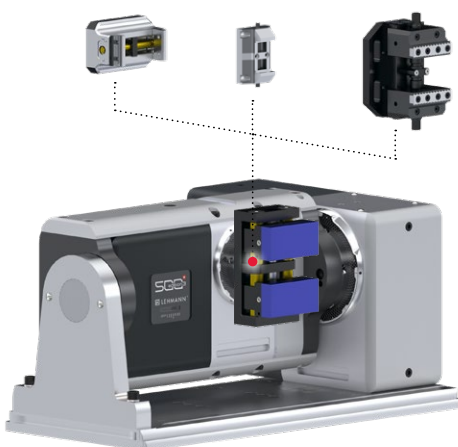
- SCHUNK
- Piranha
- EVARD
- ...

From manual clamping tools for single item production through to fully automated systems

Faceplates, force clamp and jaw chucks, collet chucks

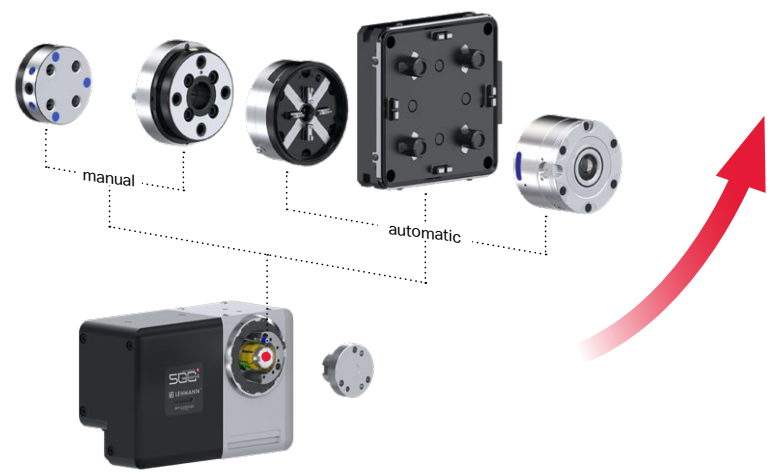


Centric clamping unit



- Possible systems**
- SCHUNK
 - LANG
 - Gressel
 - Piranha Clamp
 - EVARD
 - TRIAG
 - ...

Zero point clamping systems

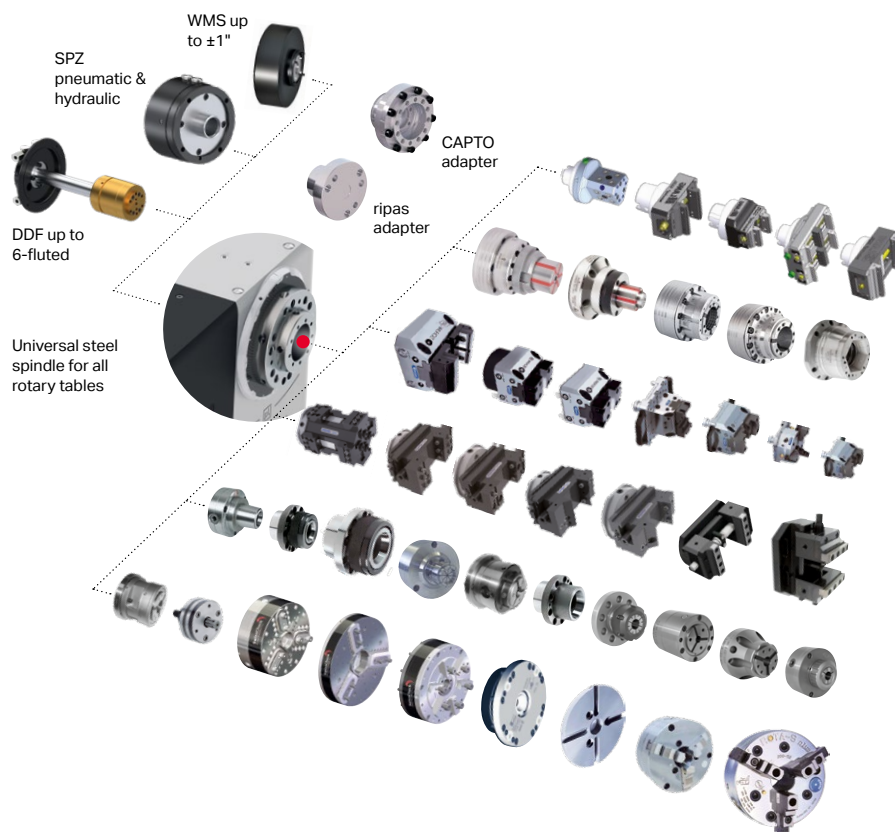




Extremely wide assortment for workpiece clamping.
Standardized interface in front and rear:
maximum universality

Spindle accessories in rear

- Rotary unions **up to 250 bar**
- Hydraulic clamping cylinder **23 kN at 120 bar**
- Pneumatic clamping cylinder **11 kN at 10 bar**
- Direct measuring systems **up to ± 1 arcsec**



Spindle accessories, front



Tailstocks and counter bearings



ripas zero point clamping system



EA-507 with ripas auto and ripas adapter

CAPTO clamping



EA-507 with CAPTO retrofit kit

Present in over 30 countries:
from sales consultation to the final service



Assembly areas with Kanban System



High precision circular and flat grinding



Material is in flow



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- Iceland
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- Italy
- Kosovo

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- Lithuania
- Macedonia
- Norway
- Poland
- Portugal
- Romania
- Russia
- Serbia
- Slovakia
- Slovenia
- Spain
- Sweden
- Turkey
- UK

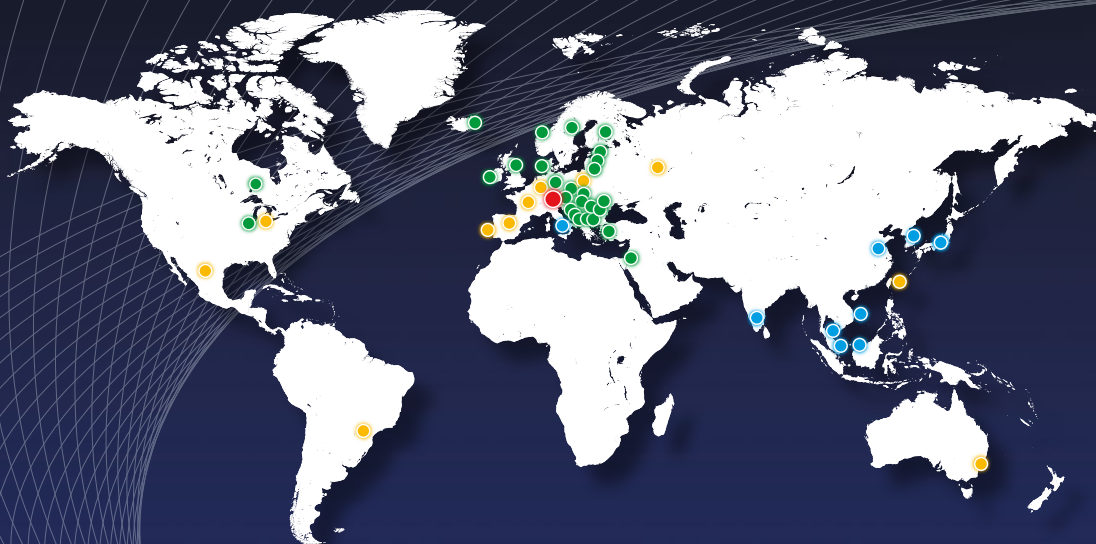
America

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- USA

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- India
- Israel
- Japan
- Malaysia
- Singapore
- South Korea
- Taiwan
- Thailand
- Vietnam

Australia



● Headquarters ● direct sales ● pL SOLUTIONS® partner ● value added reseller & partner

More information (address, telephone number...) at www.lehmann-rotary-tables.com