



ROTARY SOLUTIONS > MACHINE TOOLS & METROLOGY

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Global network

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– Austria
– Benelux
– Bosnia
– Bulgaria
– Croatia
– Czech Republic
– Denmark
– Estonia
– Finland
– France
– Germany
– Hungary
– Iceland
– Ireland
– Italy
– Kosovo

America

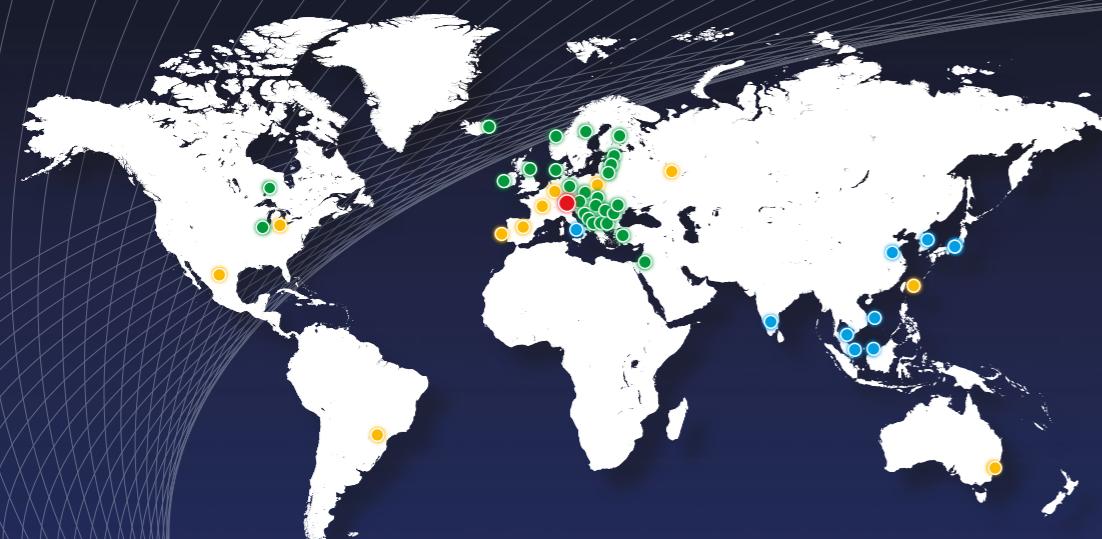
– Latvia
– Lithuania
– Macedonia
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– Portugal
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– Serbia
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– Slovenia
– Spain
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– Japan
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● Headquarters

● direct sales

● pL SOLUTIONS® partner

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More information (address, telephone number...) at www.lehmann-rotary-tables.com

Production System CARIBU

NEW



The fast endurance runner
for chaotic production 24/7 –
save € 120,000 annually with
an hourly rate of only € 15

Smart
Solution
We
support you

2025

brother

● ● ● ZERO CLAMP®

08/2025 | EN

Compared to Horizontal MC with Pallet Pool

- 50 % lower investment
- 60 % lower hourly rate
- 70 % less energy consumption

The fast endurance runner for chaotic production **24/7**

Practical example: annual savings of **€ 120,000**
with an hourly rate of **only € 15**



Brother W1000Xd2

- Tool magazin 14 / 21 / 28
- Chip to chip time 1.3 / 1.3 / 1.4 s
- Speed 50 / 50 / 56 m/min (XYZ)
- Spindle speed 10'000...16'000 min⁻¹



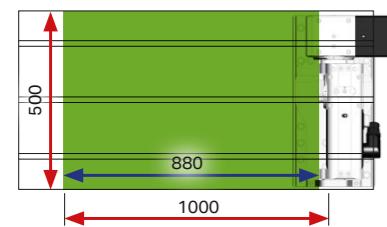
5AX machining with pL LEHMANN TAP1

(4 axis simultaneous operation possible)



3AX machining

- Workpieces up to X: 1'000 x Y: 500 x Z: 430 (Tool length max. 100 mm)
- Additional, also if rotary table is still mounted



Automation ZEROBOT 100V

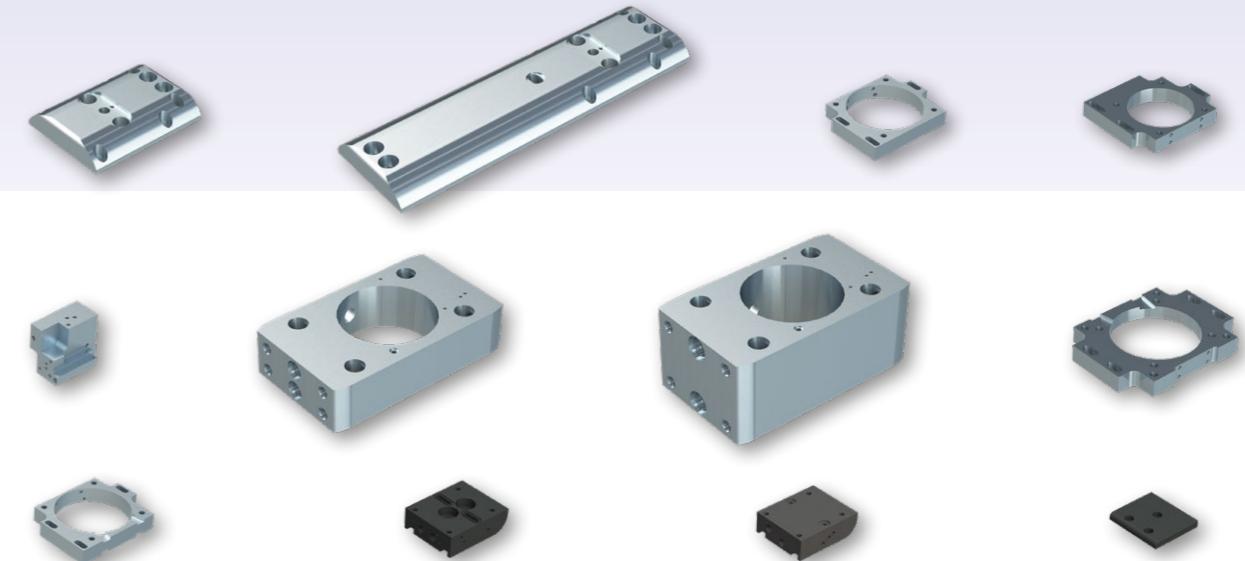
- High lifting force up to 100 kg
- With crane modus up to 100 kg
- Auto gripper exchange
- High range up to ca. 1m
- Very compact: 2.9 m²
- Workpiece size up to 330 x 330 mm
- Workpiece weight = max. lifting force minus gripper weight



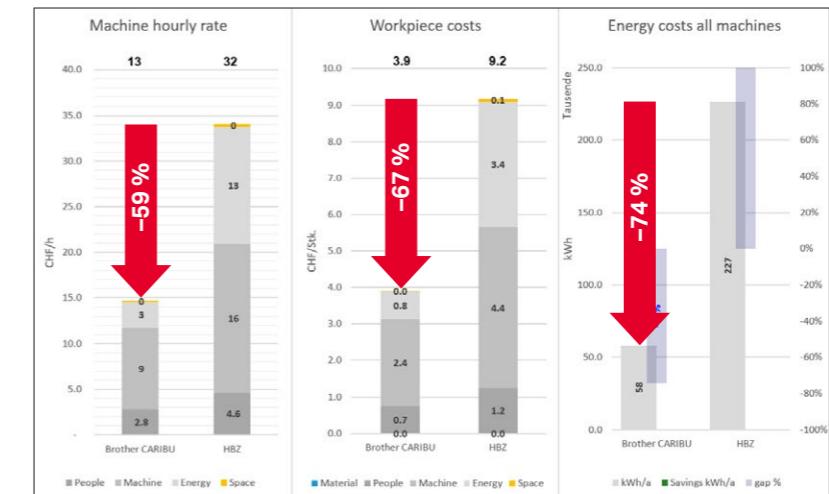
Chaotic manufacturing in practice:

12 different workpieces in continuous operation

(Equipment for the EMO 2025)



Benchmark to horizontal machining center with pallet pool



Machining forces



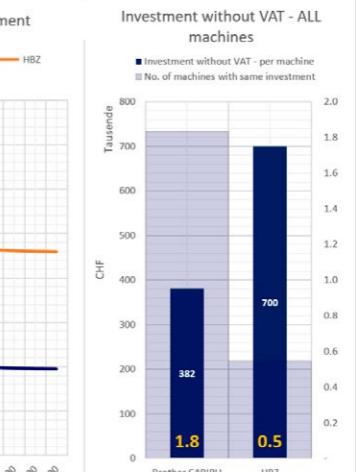
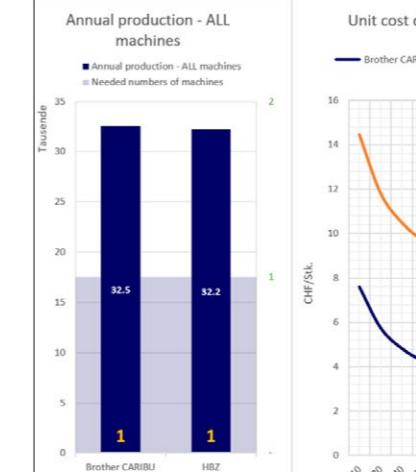
Drilling
Ø 26 x 0.4 mm in steel



Tapping
M33 x 3.5 mm in steel



Facing
303 cm³ / min in steel



With our eVestor we create **your** profitability calculation.
Ask us.